

# EoN Olympia 460 Glider, BGA No 1154 , 13 July 1996

## AAIB Bulletin No: 10/96 Ref: EW/C96/7/5 Category: 3

Aircraft Type and Registration:	EoN Olympia 460 Glider, BGA No 1154
No & Type of Engines:	None
Year of Manufacture:	1962
Date & Time (UTC):	13 July 1996 at 1410 hrs
Location:	Sleighford Airfield, Nr Stafford
Type of Flight:	Private
Persons on Board:	Crew - 1 Passengers - N/A
Injuries:	Crew - 1 (fatal) Passengers - N/A
Nature of Damage:	Aircraft destroyed
Commander's Licence:	Bronze C certificate
Commander's Age:	-
Commander's Flying Experience:	Total - Approximately 50 hours over 4 years
Information Source:	Field investigation conducted by the BGA with AAIB technical support

## Introduction

The Olympia 460 is a 15 metre wing span Standard Class single seat sailplane (Figure 1) built by Elliot's of Newbury Ltd (EoN), and which entered production in 1960. It is essentially of wood construction except for the inboard sections of the wing main spars, where aluminium alloy is used in conjunction with wood, and steel wing attachment fittings. The example involved in this accident was manufactured in 1962, since when it had flown for a total time of approximately 2,480 hours, 1,980 flights. In common with almost all sailplanes, it was designed in such a way that the wing, tail surface and control connections were readily detachable or foldable for storage and transport in a purpose-built trailer.

Article 8(2)(a) of the Air Navigation Order provides that the normal requirement for an aircraft to have a Certificate of Airworthiness (CoA) does not apply to a glider used for private flying. Nearly all gliding activity in the UK takes place under the auspices of the British Gliding

Association (BGA), who regulate the sport, and who require all gliders operating from BGA affiliated sites to possess a valid BGA CoA. (This glider, however, was unusual in that it was originally granted a CoA by the CAA when first manufactured, this example being registered G-ARUB). It was last inspected for the most recent CoA renewal in July 1995, and this was achieved on the 28th of that month.

### **History of the flight**

This glider was owned by a syndicate of three people and, on the day of the accident, had been rigged and flown once by the same pilot prior to the accident flight. For the next flight, the glider was again to be launched by the winch method. This involved attaching the glider, at the downwind end of the launch run, to a steel cable, the opposite end of which is reeled in by a power winch controlled by a driver. The steel cable is not actually connected directly to the glider but joined to a 'weak link', designed to limit the maximum load applied to the structure to a safe value, which in turn is attached to a small parachute and shock rope, the end of which terminates in two interlinked steel rings. One of these rings is inserted into the hook/release mechanism in the glider just prior to launch.

The preparations for this launch, and conversations with the pilot by witnesses at the launch point, were reported as being normal. After the slack in the cable had been taken up, the 'all out' signal was given following which the glider was seen to quickly become airborne and adopt the climb attitude. Several witnesses formed the opinion that this launch was faster and less steep than normal, the launches already being considered, by several witnesses, as being fast that day. One witness reported the presence of a strong wind gradient, the surface wind being 5/10 kt. At a height variously estimated by witnesses of between 600 and 700 feet the glider was seen to 'speed-up' and its climb angle reduce. At about this time, and whilst still in a nose high attitude and connected to the cable, several relatively rapid oscillations in pitch occurred. One witness estimated these to be as much as 15°, with the wings being seen to 'flex' correspondingly an abnormal amount. At about this point, the airbrakes were seen to briefly deploy. Almost immediately, they deployed again, this time coincident with the right wing failing in an upwards and rearwards direction, pivoting about its root end and releasing a cloud of debris. The right wing, still attached to the fuselage, was also seen to pivot upwards and, at about this time, the cable parachute was seen inflated with the cable disconnected from the glider. The wreckage fell to the ground, the break-up occurring at a height too low to allow the pilot to escape by parachute.

### **Wreckage examination**

Following an initial on-site investigation by investigators from the BGA, where serious doubts about the pre-accident integrity of the wing spar roots arose, the wreckage along with the weak link assembly from the winch cable was transported to AAIB Farnborough for detailed examination.

### **Spar description**

The wing of the Olympia 460 series glider is almost entirely a glued wooden structure, with a conventional main spar, consisting of upper and lower wooden spar booms and a thin plywood shearweb. Towards the root end of the wing, the tension and compression loads, respectively, in the lower and upper booms are transferred into aluminium alloy strap assemblies bonded to their front and rear faces. At this location, the strap assemblies carry most of these loads, the wooden core of the spar boom acting to stabilise the straps enabling the upper ones, in particular, to maximise their

ability to carry compressive loads. These strap assemblies comprised four straps at the root end of the spar, reducing in number with increasing distance along the wing from the centreline joint. The alloy straps were bonded to each other by a Redux process but, to facilitate the gluing of these assemblies to the wooden section of the spar booms, a veneer of mahogany was bonded to their appropriate faces. The bonding agent (phenol formaldehyde) is considered to be waterproof and good for use at low and ambient temperatures. A diagram of the configuration of the wing, and its main spar root end construction, is shown in Figure 2.

### **Spar examination**

On examination at Farnborough it became apparent that the right wing had suffered a failure of the main spar in the section that extends from the closing rib of the wing to the centreline joint. The upper and lower centreline joints had remained intact and, although the left wing had been severely damaged by impact with the ground, it could be seen that this wing had not suffered any major in-flight failure. The upper boom of the right wing spar had suffered a compression buckling type of failure, which had resulted in severance of the top spar boom due to the consequent formation of small radius bends, as shown in Figure 3. A tensile failure, with some torsion evident, of the lower spar boom had occurred at two locations, one either side of the lift pin fitting, these locations being indicated in Figure 2. It was also readily apparent that, over a distance of approximately 20 inches outboard from the centreline joints, failures of the bonding between the innermost face of all eight alloy strap assemblies and their mahogany veneers had occurred due to corrosion of the aluminium, with copious quantities of oxide released during dis-assembly indicating that this had occurred over a long period of time (Figure 4). Corrosion was present on the outermost faces of the alloy strap assemblies, where the wing closing rib structures had been bonded. Detailed metallurgical examination of these areas also revealed that intercrystalline corrosion had affected several of the straps associated with the lower spar boom at the outboard failure location, resulting in the (equivalent) loss of 1.5 of the 8 straps, *ie* approximately a 20% reduction of its tensile load carrying ability (Figure 5). It was also established that small areas of corrosion were present in the surface of at least one alloy strap at an interface between two of the straps, although the metal to metal and metal to wood bonding, and the general pre-accident condition of the wing structure and its glue joints, away from the heavily corroded areas, was very good.

It was apparent on both wing spar root sections, inboard of the closing ribs, that there was no coating of paint over most of the web aft face, the face that naturally faces upward with the wings stored in their customary leading edge down attitude in the trailer. Some areas of the upper and lower spar booms and the naturally exposed outer surfaces of the alloy straps were also without any paint covering in this region and some minor corrosion was present. Small isolated areas of paint were present, however, giving the appearance that a paint covering had at sometime been removed. There was also an indication of a 'tide mark', most likely caused by water, on the aft face of the left wing spar web some 10 inches outboard of the closing rib, with the majority of the web surface inboard of this position to the centreline joint being discoloured (Figure 6). Similar discolouration was present over the same area of the left wing. The basic condition of the wood in these areas, however, seemed unaffected by moisture. (Information, gathered by the BGA, indicated that it was not unknown for snow to be blown into this trailer during the winter, a time of year when most gliders are infrequently used).

### **Weak link examination**

The weak link used on the cable to launch this glider on the accident flight was recovered by the BGA and given to the AAIB to examine. This link was of the 'Tost' type, which employs a flat

shaped strip of steel, calibrated by a centrally drilled hole so that failure occurs in tension at a pre-determined load; in this case 500 kg, colour coded white and stamped with the number 5, the correct value for this glider. In order to minimise the number of 'nuisance' failures it is common practice to use two links in parallel, as was the case here, but with one having an elongated hole in one end, such that it cannot transmit any load until after its partner has failed. It was readily established, however, that both links used on this occasion were identical, with only the slight elongation due to normal usage of their attachment holes being evident. The general condition of both links suggested that they had been in service for some time, and when pull tested the assembly failed at 987 kg. A new, sample, link from the same source was also tested and failed at 523 kg, (Figure 7).

Thus on the accident flight (and presumably on previous launches with other gliders) it would have been possible for excessive loads to have been induced in the airframe from this cable. In view of the fact that the corrosion had developed over a long period of time, during which the glider had been launched and flown without incident, and that the aircraft had been launched by winch earlier on the same day in similar conditions by the same pilot, it is considered probable that excessive loads were induced on this occasion. This, in turn, exploited the degraded strength of the wing spar, resulting in the upper spar boom collapse in the right wing.

There are reported to be some 34 Olympia 460 series gliders in the UK, and an unknown number abroad. As a result of this accident, the BGA have recommended that none of these are flown until all have been examined and a suitable inspection technique and/or repair scheme is developed to assure continued airworthiness. Initial indications are that corrosion exists on several other gliders examined, at least one being of a severe nature, this being found only after removal of the apparently intact covering of paint. Gliders which employed a similar method of construction are also to be examined, although the problem highlighted in this report could apply to any aircraft with this type of bonded metal to wood construction.