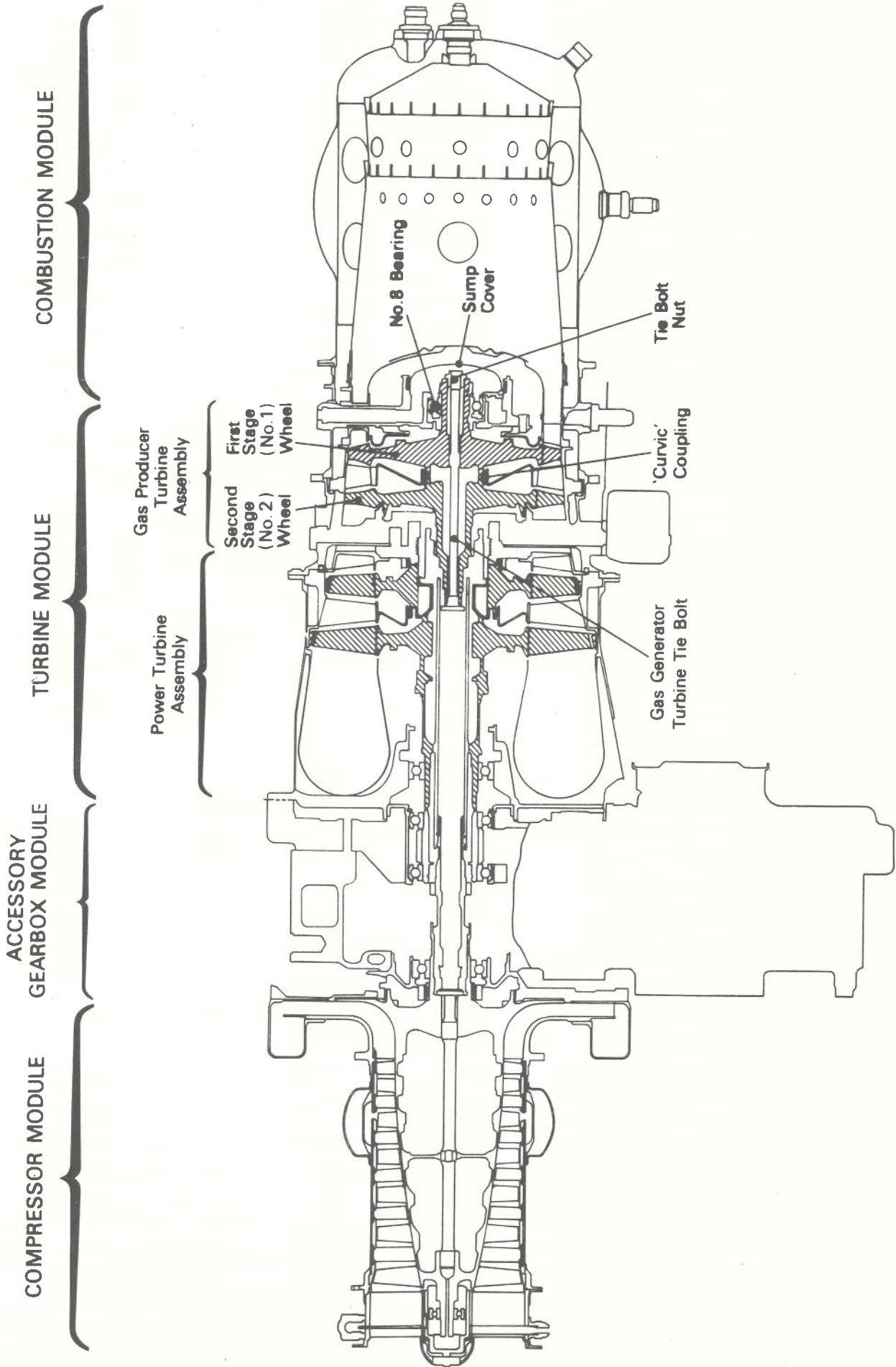


Figure 1



ALLISON MODEL 250 C20

GAS PRODUCER TURBINE ASSEMBLY

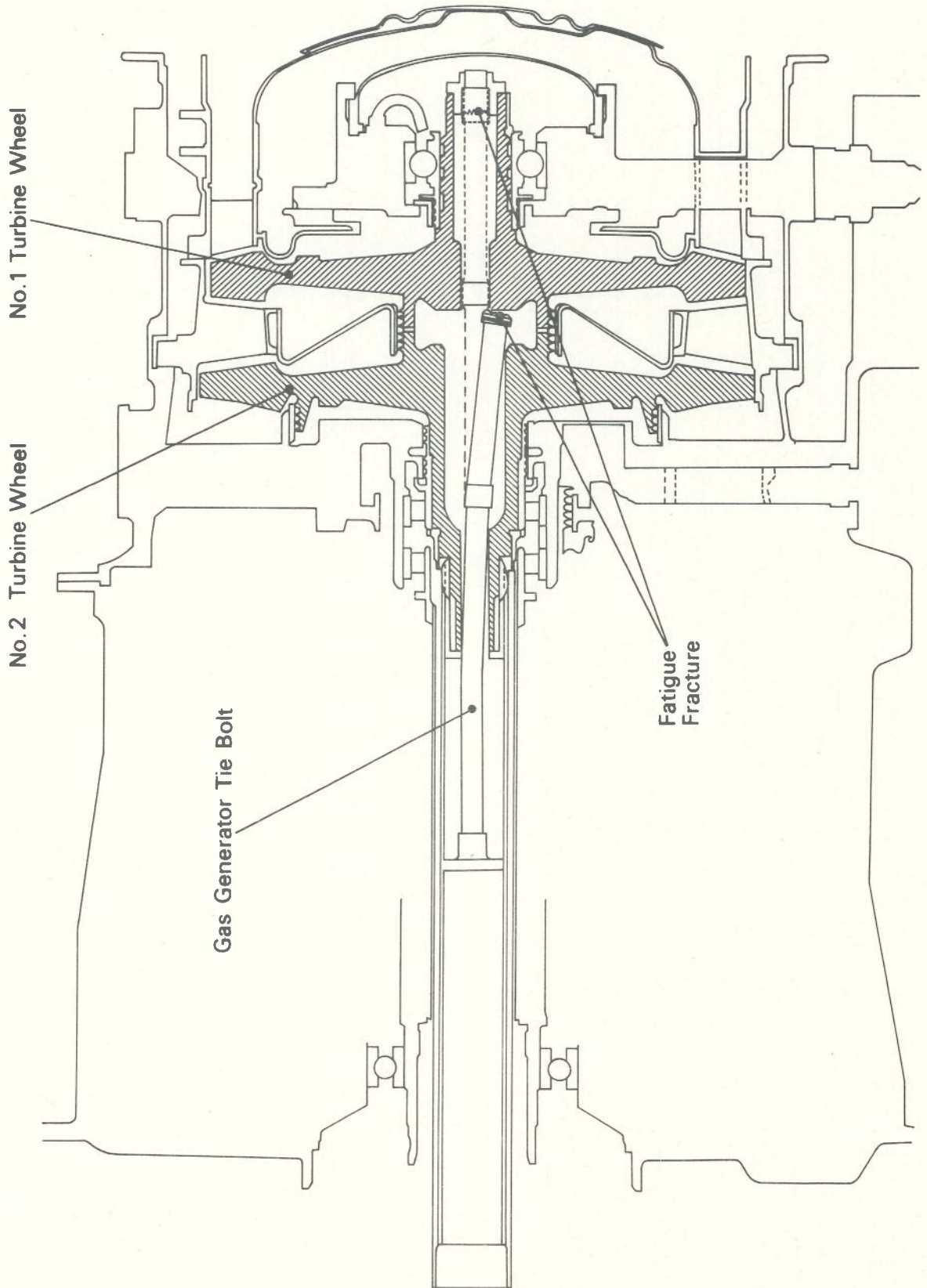


Figure 2



Aft (threaded in nut) Segment



Forward (long) Segment

Mating fracture surfaces of the Turbine Tie Bolt after cleaning, with the origin indicated by arrows.

Figure 4

